

**ENGEL Coil Line, 0-6" Capacity, 18 Ga., w/Support Equipment To Include:**

- (1) ENGEL Underfed Coil Cradle, Model M-62C/63C, 15,000 Lb. Capacity  
Maximum Coil Capacity – 15,000 Lbs.  
Maximum Coil Width – 72 Inches  
Maximum Coil O.D. – 42 Inches  
Coil I.D. Adjustable – 20 and 24 Inches  
Total # of Stations – 5
- (1) ENGEL Coil Drive Assembly, Track Mounted & Manual, Model M-CDA-15 UF
- (1) ENGEL Compact Coil Line, Model M-516UC-UFCS-II
- (1) ENGEL Transfer System w/Roll Form, Model M-10-6
- (1) ENGEL Transfer & Feed Table, Model M-106-TB 90 degree
- (1) ENGEL Dual Head Cleat Edge Forming Machine, Model DH 800-CEF-II-6
- (1) Dual Head Roll Former, Model M-4616DH-6
- (1) Model MIM72-DD Lin-O-Matic Unit for Application of 48", 60", 72" Duct Liner, Includes Duro-Dyne Pin-Spotter
- (1) ENGEL Model M-616-HWB Hydraulic Automatic Full Wrapper Brake System for 72" Material
- (1) ENGEL Model M-SC-2 Special Control System to allow the Model DH-800-CEF-II Dual Head Cleat Edge Forming Machine to turn a cleat edge on the two short legs of "U" Shape & Full Wrap Duct



**CALL FOR A DETAILED DESCRIPTION!**

**IMPORTANT INFORMATION:**

**SALE LOCATION:** Onsite: 24748 Brest Road, Taylor, MI & Online: 119 Commerce Way # E, Sanford, FL

**DATE & TIME:** The Auction will begin promptly at 10:00 A.M. on Tuesday, September 12, 2006. The doors will open at 8:00 A.M. auction day for final inspection and bidder registration.

**PREVIEW INSPECTION:** The items will be available for advance inspection from 9:00 A.M. - 5:00 P.M. on Monday, September 11, 2006, both locations.

**TERMS OF SALE:** A 10% Buyer's Premium will be charged on all purchases paid with cash or check. A 13% Buyer's Premium will be charged if paying by MasterCard or Visa. All bidders must register and provide proper identification. All items are sold "as is, where is" and must be paid for IN FULL on sale day in CASH OR CHECK accompanied by a LETTER FROM THE PAYOR'S BANK GUARANTEEING UNQUALIFIED PAYMENT TO CHARLESTON AUCTIONS for this sale.

**REMOVAL:** All rigging and moving companies must show proof of insurance. No items will be removed without proof of payment. Removal times will be at the conclusion of the sale until 5:00 P.M. & September 13th-15th from 9:00 A.M. to 5:00 P.M. All items must be removed by 5:00 P.M. on September 15th, both locations. If additional time is needed, please contact the auction company to schedule an appointment. Lots not paid for and/or removed within the time allowed may be resold at public or private sale without further notice, and any deficiency, together with all expenses and charge of resale, will be charged to the defaulting purchaser. Your stamped paid receipt must be shown to checkout supervision prior to removal. Although checkout supervision will be provided, the auction company and sellers are not liable for lost or stolen items purchased at the sale.

**NOTE:** While all information contained in this brochure and other advertising has been obtained from sources deemed reliable, neither the auction company, seller nor publisher shall be liable for any errors or for the correctness of descriptions. All purchases are made "as is, where is" based entirely on the personal inspection and/or opinion of the purchaser and without warranty or guarantee of any kind. Statements made sale day take precedence over printed matter.

**ON-LINE BIDDING INSTRUCTIONS**

- TO PARTICIPATE, YOU MUST:
1. Type in www.bidspotter.com (make sure nothing is after .com)
  2. Find auction in upcoming auctions and click on sign up for this auction
  3. Left Side - click on New to Bidspotter.com and then click on Register
  4. Fill out bidder registration
  5. Exit out and re-enter on www.bidspotter.com
  6. Click on Sign-up and then Sign In (already a bidspotter user)
  7. Utilize User Name and Password emailed to you after registering
  8. Exit out again and re-enter www.bidspotter.com
  9. Click on Bid Now
  10. START BIDDING!
  11. Bid with Bid Now Button for faster bidding

This is a onsite/online auction with final bids accepted in real time during the auction on Tuesday, September 12th. If you need assistance, don't hesitate to call 877-301-9344

ALL ON-LINE BIDS ARE SUBJECT TO A 13% BUYER'S PREMIUM, CASH OR CHECK. 16% BUYERS PREMIUM IF PAID BY MASTERCARD OR VISA.



**Driving Directions:** From Chicago/Detroit - Hwy 94 to Exit 202 (S. Telegraph Rd), Follow South to Brest Rd., Turn Right on Brest Rd., Follow Auction Signs. From Toledo - Hwy 75 to Exit 36, Go West on Eureka Rd. to Telegraph, Turn Right to Brest Rd., Turn Left, FOLLOW AUCTION SIGNS.

**Florida Location:** From Orlando - Take I-4 East Toward DAYTONA BEACH, Take the SR-417 Exit (Exit 101B) Toward Sanford, Merge onto FL-417 South/Central Florida Greeneway/Seminole Expy (Portions Toll), Take the CR-46A Exit - Exit 52 Toward Sanford /Lake Mary, Turn Left onto CR-46A East/W 25th St./He Thomas Jr Pkwy, Turn Left onto W Airport Blvd, Turn Right onto Commerce Way - 119 Commerce Way # E, Sanford, FL. FOLLOW AUCTION SIGNS.

**Hotels**  
**Red Roof Inn Detroit/Taylor**  
 21230 Eureka Rd, Taylor, MI 48180 • 734-374-1150  
**Detroit/Taylor Super 8 Motel**  
 15101 Huron St., Taylor, MI 48180 • 734-283-8830



433 Council Drive, Fort Wayne, Indiana 46825

**Plant Closings:**  
**UNITED SHEET METAL** 119 Commerce Way # E Sanford, FL  
**METRO DUCT** 24748 Brest Road Taylor, MI

**Tuesday, September 12th • 10:00am**  
 Public Inspection: Monday, September 11th  
 9:00 AM-5:00 PM Local Time

SEPTEMBER						
S	M	T	W	T	F	S
					1	2
3	4	5	6	7	8	9
10	11	12	13	14	15	16
17	18	19	20	21	22	23
24	25	26	27	28	29	30

# AUCTION



1997 GMC 1500 PICK UP TRUCK



1998 GMC C5500 20' STAKE BED TRUCK



GMC 6500 BOX TRUCK



1999 GMC C6500 20' BOX TRUCK

**LG. QTY. OF COMPANY VEHICLES, TRUCKS, CARS, ON-SITE OFFICE/JOB TRAILERS – ADDITIONAL VEHICLES BEING ADDED DAILY**



TOYOTA 7000 LB FORK LIFT

PRSRT STD  
 U.S. POSTAGE  
 PAID  
 Fort Wayne, IN  
 Permit No.  
 650

**2 FACILITIES  
 1 GREAT AUCTION!**

# AUCTION



**Plant Closings:**  
**UNITED SHEET METAL**  
 119 Commerce Way # E • Sanford, FL  
 ONLINE

**METRO DUCT**  
 24748 Brest Rd • Taylor, MI 48180  
 ONSITE



1999 ENGEL COIL LINE

**Featured Piece**



1999 ENGEL ROLL FORMING MACHINE

**1999**



1999 BENTENBENDER 10' X .25 INCH SHEAR

**1999**



2002 BEADMASTER

**2002**



1999 IOWA PRECISION CORNERMATIC MACHINE

**1999**

**TUESDAY, SEPTEMBER 12TH • 10:00 AM Local Time**

Preview Inspection: Monday, September 11th • 9:00 AM - 5:00 PM Local Time

Auctioneers: Robert Charleston • Chad Olson



433 Council Drive,  
 Fort Wayne, Indiana 46825  
 1-260-373-0850 • 1-877-301-9344  
 Fax: 1-260-373-0854  
 www.charlestonauctions.com  
 E-Mail: info@charlestonauctions.com





1999 ENGEL 10 ROLL FORMING MACHINE



1999 ENGEL 8 ROLL FORMING MACHINE



1999 NATIONAL 10' PAN BRAKE

### FABRICATION EQUIPMENT:

ENGEL Coil Line, 0-6' Capacity, 18 Ga.  
 IOWA Precision Cornermatic, Model CM-F-DHA, 84" Max Height, Capacity 18 Ga. Max, S/N CM9913  
 1999 ENGEL "PITTSBURG" Seam Closer, Model M-616PS-V, 5HP, 60 Cycle, 3 Phase, 460 Volt, S/N 101599-99  
 2002 CENTRAL WEST MACHINE Beadmaster, 5' Capacity x 18 Ga. Bearer, 2 Rolls, S/N 563  
 1999 ENGEL Roll Forming Machine, Model 825 w/S' - 'DC', Slitters, 20 Ga. Pitts. & Open 1 Side, 3 Phase, 8 Roll, S/N 1102-99  
 1999 ENGEL Roll Forming Machine, Model M-S-5-10, 230 Volts, 5HP, 3 Phase, 10 Roll, w/Standing 'S' Cleat - L Bar & 3:1 Rolls, S/N 269-99  
 1999 ENGEL Roll Forming Machine, Model M-1640, 230 Volts, 7.5 HP, 3 Phase, 18 Ga. Max Capacity, 16 Rolls & 16 Ga. Pittsburgh & TDF, S/N 72889-99  
 ENGEL Edge Notcher, Model 750, 20 Ga. Max Capacity, S/N 1616-76 (Will Notch Straight & Round)  
 LION Cleat Former, Model 1836, Capacity 18 Ga. Mild Steel, 100 PSI Operating Pressure, 36" Capacity, S/N 737  
 LOCKFORMER Residential Notcher, 20 Ga. Capacity, w/(3) V's & (2) Lock Dies, S/N RN1032  
 LOCKFORMER Triplex w/(1) Set of Open Shafts, S/N 2001  
 (2) ENGEL Edge Master Flangers, Model M-316-3, Single Phase, Each with Auto Guide Radius Flanger, S/N 3906-99 & N/A  
 FLANGER, Model 20 Ga. Standard, 20 Ga. Max Capacity, 4 Top Roll, 5 Bottom Roll, S/N 5707-799  
 PEXTO Manual Flanger, Model 622L2, 24 Ga. Capacity, S/N 9-98  
 PEXTO Manual Rolls, Model 381, 22 Ga. Capacity x 3', S/N 7344-5-99

### BRAKES AND SHEARS:

1999 BENTEN Bender Shear, Model 10-1/4", 10' x 1/4" Max Capacity, Foot Pedal Controls, Power Back Gage, S/N 155399  
 ROTO-DIE Hydraulic Bender, Model-15, Max Capacity 3/8" Die Opening 18 Gauge x 10', 7/8" Die Opening 14 Gauge x 10', 1/2" Hemming Die Opening 20 Gauge x 10', & TDF Die, S/N 98332  
 MERCURY Mechanical Press Brake, Model 6508, 10' x 10 Ga. Bending Capacity, 3" Stroke, 5" Adjustment, 12" Max Die Space, HURCO Auto Bend 55 Digital Controls & Back Gage, S/N 5508-331  
 1999 NATIONAL 10' Pan Brake, Model N12016, 16 Ga. x 10', S/N 336-899  
 DIARCO 16 Ga. Box Brake, S/N 1943  
 TENNSMITH 4 Ft. Electric Slip Roll, Model SR-48P, 16 Ga. Capacity, Foot Pedal Controls, S/N 26681  
 TENNSMITH Finger Brake, Model CB24, 20 Ga. x 24", S/N 17172  
 SCOTCHMAN Ironworker, Model 314, Punch, Shear, Notch, Angle Capable, S/N 5950  
 ROPER WHITNEY Connecticut Finger Brake, Model 4422, 22 Ga. Capacity, 4', S/N 5027-9-98

### WELDING EQUIPMENT:

INNERLOGIC Plasma Table, Model SR-1001, Single Head, 15' x 15' Dbl. Bed, Cimtec Controller  
 (2) MILLER Mig Welders, Model 'Millermatic' 210, Single Phase, 200/230 Volts, Hertz 60, KW 5.45, AMP 31/27, S/N LC108895  
 MILLER Spot Welder, Model SSW-2020ATT, Single Phase, 20 KVA, S/N KK131518  
 AIRCO 250/AC/DC Heliwelder V, S/N WH607034  
 (2) Oxygen/Acetylene Torch Carts w/ Hoses, Gages (No Tanks)



1999 ENGEL 'PITTSBURG' SEAMER



1 OF 2 ENGEL EDGE MASTER FLANGERS



TENNSMITH 4' ELECTRIC SLIP ROLLS



DURO DYNE LINE SIZER



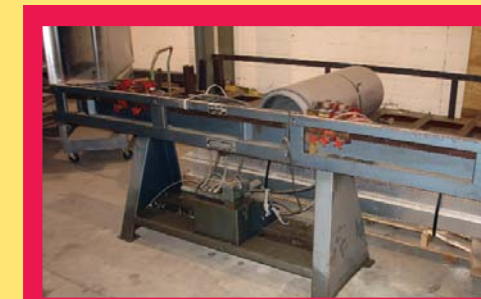
DURO DYNE PINSPOTTER



INNERLOGIC DBL BED PLASMA TABLE



MERCURY MECHANICAL PRESS BRAKE



LOCKFORMER RESIDENTIAL NOTCHER

### ROLLING STOCK:

1999 GMC C6500 20' Box Truck, Dual Rear Tires, Unleaded Gasoline, Power-Lift Gate, 5-Speed, Power Lock, A/C, AM/FM Stereo, VIN No. 1GDJ6H1D2XJ506545  
 1998 GMC C5500 20' Stake Bed, 5-Speed, Unleaded, Dual Rear Wheel, VIN No. 1GDG6H1P7VJ503125  
 GMC C6500, Dual Tank, Diesel, 5-Speed, A/C, Power Lock, Dual Rear Wheel, VIN No. 1GDJ6H1CXXJ519762  
 1997 GMC 1500 SL Pickup Truck, A/C, AM/FM Radio, Power Locks, VIN No. 1GTEC14WXVZ537012  
 Lg. Qty. Of Company Vehicles, Trucks, Cars, On-Site Office/Job Trailers  
 - Additional Vehicles Being Added Daily

### MATERIAL HANDLING:

TOYOTA 7,000 Lb. Fork Truck, Model 02-5FG35, Indoor/Outdoor, Side Shift, Pneumatic Tires, 185" Lift Height, 48" Forks, Clear View Mast, S/N 30201  
 WHITE 3,000 Lb. Electric Fork Truck, 36 Volt, 2-Stage, Hard Tire  
 2000 YALE 8,000 Lb. Electric Fork Lift, Model ERC-080, 36 Volt  
 1998 KOMATSU 4,000 Lb. Fork Lift, Model FG-20, Air Tires, LP Gas  
 1997 KOMATSU 4,000 Lb. Fork Lift, Model FG-20-C11, Air Tires, LP Gas  
 1994 YALE 5,000 Lb. Fork Lift, Model GDP-050, Air Tires, Diesel  
 Various Dump Hoppers

### PLANT SERVICING EQUIPMENT:

SPEEDAIRE Horizontal Air Compressor, Model 5Z630, 25HP, 120 Gallon Capacity, 3-Phase, 175 Max PSI, S/N L5/18/98-00756  
 SPEEDAIRE Horizontal Air Compressor, Model 5Z402B, 2-Stage, 10 HP, 3-Phase, S/N 060596L  
 SPEEDAIRE 3-in-1 Refrigerated Air Dryer, Model 5Z6598, 1 HP, SCGM 1, S/N xh316  
 ATLAS COPCO Air Dryer, Model GA118, S/N ARP738459  
 Lg. Qty. Heavy Duty Material Racking, Pallet Racking, Material Carts, Welding Tables, Sawhorses, Etc.

### MISCELLANEOUS EQUIPMENT:

DURO DYNE Pinspotter, Model PP2, Vibratory Bowl Feeder, Solid State Controller, 48" Throat, S/N 10486  
 DURO DYNE Line Sizer, Model LS, S/N 2989  
 KALAMAZOO Abrasive Chop Saw, 20' Table  
 DAYTON Industrial Pedestal Grinder, Model 2Z341P, 1/2 HP, 3600 Max RPM  
 DAYTON 20" Drill Press, Model 3Z919C, 18" x 18" Adjustable Table  
 (10+) Air Hose Reels and Cord Reels  
 Various Banding Carts, Pallet Jacks, Step Ladders, 2-Wheel Carts, Hand Trucks, Floor Fans

### OFFICE EQUIPMENT:

Sm. Qty. Office Equipment & Furnishings I.E. Desks, Tables, Chairs, Microwaves, Refrigerators, White Boards, Bookshelves



TENNSMITH FINGER BRAKE



(1 of 2) SPEEDAIRE 25 HP AIR COMPRESSORS



1999 LION CLEAT FORMER



MILLER MIG WELDER



SCOTCHMAN IRONWORKER

## OFF-SITE ITEMS United Sheet Metal Co. 119 Commerce Way # E • Sanford, FL

TENNSMITH 4' Electric Slip Rolls, Model 48P, 16 Gauge Capacity w/ Foot Pedal Controls, S/N 18118

CENTRAL WEST MACHINE Beadmaster Electric Duct Cross Bearer, 18 Gauge x 5'

RUOFF Dovetail Notcher, Single Phase, S/N 3730B

1998 ENGEL Roll Forming Machine, Model M-825, 5 HP, 3 Phase, w/ Drive Cleat, Flat "S" & Slitter, w/Male & Female Snaplock - Outboard, S/N 1066-98

1998 ENGEL Edge Master Flanger, Model 316-3, 1/2" Cap, 1/3 HP, Single Phase, Does Auto Radius Flanging, S/N 3898-98

1999 LOCKFORMER Roll Forming Machine w/ Standing "S" Cleat, Model S-S-10, 20 Ga. Capacity, S/N SC380

1998 ENGEL Cleat Bender, Model 24CBM-OT, 1 HP, Single Phase, S/N 2115-89

CHICAGO D & K 10' Hydraulic Brake, Model SBA-104, S/N 119504

DURO DYNE Line Sizer, Model LS, Duct Liner Cutting Table, 5' Throat, S/N 2900

NATIONAL 8' Pan Brake, Model N9616, Gauge Capacity 16, S/N 889-1112

DURO DYNE Pinspotter, Model FG-1, S/N 10380

1998 ROPER WHITNEY 4' 'Box Pan' Finger Brake, Model U422, 22 Ga. Capacity, S/N 5028-9-98

CLARK 5,000 Lb. Fork Lift, Model GCX30MB, Hard Tire, R.O.P.S., 188" Lift Height, 3 Stage, Pinch Fork Attachment, S/N G138MB-0020-1758KCF

MILLER Resistance Spot Welder, Model SSW-2040 ATT, 20 KVA, Single Phase, Foot Pedal Control, S/N KJ222598

KYSOR JOHNSON Horizontal Band Saw, Model J, S/N H25981

KALAMAZOO Abrasive Chop Saw, 5 HP, 14" Capacity

1998 FLAGLER Small Pittsburg/Pipelock Machine, Model 20ga-STD, 20 Ga. Capacity, 110 Volt, Single Phase, S/N 5482-198

(10) FARM-TUFF Heavy Duty Steel Frame, Pneumatic Tire Material Carts

1998 FORD F150 XL Pickup Truck, Red, AM/FM, A/C, Dual Air Bag, w/ Stock Rack, VIN # 1FTZF1727WNB49519

1998 FORD F150 XL Pickup Truck, Red, AM/FM, A/C, Dual Air Bag, w/ Stock Rack

1994 FORD F250 XL, AM/FM Cassette, A/C, VIN # 1FTEF25NORN41574

**OFF-SITE ITEMS WILL BE AVAILABLE FOR PREVIEW & INSPECTION ONE DAY PRIOR TO AUCTION. THESE ITEMS WILL BE SOLD LIVE VIA A PROJECTION SCREEN & THROUGH WWW.BIDSPOTTER.COM.**

**Off-Site Manager – Mike Nelson (260) 403-7268**



1998 FLAGLER SMALL PITTSBURGH-PIPELOCK MACHINE



CHICAGO 10' HYDRAULIC BRAKE



NATIONAL 8' PAN BRAKE



TENNSMITH 4' ELECTRIC SLIP ROLL



LIVE INTERNET BIDDING AUCTION