

**OTC DAIKEN COPR. CNC  
ROBOTIC WELDER**

Model 114041, W/(2) Fixtures, with OTC Turbo-Pulse 350 of Welding Power Source, with Mig-Argon Gas Manifold System, with Wire Feed System, w/Pendant Controls, S/N W-L01003



**CHICAGO PRESS  
BRAKE**

8' Capacity, Mechanical, Size 6L8SP, 12 Ga. X 8', 7/8 Die Opening, S/N L-8906



First Class Mail  
U.S. POSTAGE  
**PAID**  
Fort Wayne, IN  
Permit No.  
650



**ONLINE ONLY  
AUCTION**



Surplus to the on-going needs of:  
**A Prominent Ohio Stamping &  
Brazing Facility**

Sale Location: 119 Elm Street,  
Mansfield, Ohio

**July 18th at 9am - August 1st at 4pm Eastern**

Preview by appointment only, please contact a Charleston Representative at 877-301-9355 for information.



**On-line Bidding Instructions**

TO PARTICIPATE, YOU MUST:

1. Type in www.bidspotter.com (make sure nothing is after .com)
2. Find auction in upcoming auctions and click on sign up for this auction
3. Left Side – click on New to bidspotter.com and then click on Register
4. Fill out bidder registration
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9. Click on Bid Now
10. START BIDDING!
11. Bid with Bid Now Button for faster bidding

**This is a timed auction with final bids accepted on Tues. August 1st at 4:00PM Eastern**

If you need assistance, don't hesitate to call 877-301-9344

**ALL ON-LINE BIDS ARE SUBJECT TO A 13% BUYER'S PREMIUM,  
CASH OR CHECK. 16% BUYERS PREMIUM IF PAID BY  
MASTERCARD OR VISA**



**Register Today!**



433 Council Dr., Fort Wayne, Indiana 46825

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877-301-9344 for More Information.



Auctioneers: Ohio Company License #63199031899  
433 Council Drive, Fort Wayne, Indiana 46825

E-mail us: info@charlestonauctions.com  
or visit our website at www.charlestonauctions.com

**1-260-373-0850 Fax: 1-260-373-0854  
Toll Free: 877-301-9344**



**FEATURED  
PIECE**



**1993 600 TON MINSTER**

Model E2-600-120-54, "HEVI-STAMPER"  
Press Line  
Type: Straightside Dbl. Eccentric - Single  
Geared - Twin End Drive - Enclosure Gears  
Running in Oil  
Tonnage Rating: 600 Ton @ 3/8" Off Bottom of  
Stroke  
Stroke Per Minute: 0 - 60 (Variable)  
Stroke Of Slide: 14" (8 Point Gibbing)  
Max. Adjustment of Slide: 6" (Motor)  
Shut Height On Bed: 37"  
Shut Height On Bolster: 30"  
Bed Area: 120" LR x 54" FB  
Bed Bolster: 120" LR x 54" FB x 7" Thick  
(T-Slotted)  
Slide Area: 120" LR x 54" FB (T-Slotted)  
Windows: 48" LR x 20" High  
Cushion Capacity: (2) 30 Ton Each @ 100 PSI  
Cushion Stroke: 6"

**EQUIPPED WITH:**

MINSTER MC Type Air Clutch & Brake  
100 HP Vari-Speed Main Drive Motor  
MINSTER Centralized Motor & Clutch Controls  
WINTRESS Die Protection & Press Load Analyzer  
Programmable OB Perimeters PLC  
MINSTER Automation Servo Feed  
Coil Line:  
Servo Feeder, Model MEF6-44S  
Capacity: .020 - .250  
Straightener, Model MS30-44-7  
Capacity: .020 - .500  
Coil Reel, Model MR20-50-S  
Capacity: 30,000 Lbs. x 50" Wide  
Coil Car, Model MCC2-35  
Capacity: 35,000 Lbs. x 50" Wide  
  
Press Weight Approx.: 210,000 Lbs.  
O/A Press Diameter Approx.: 17' LR x 12' FB x 21' H  
S/N E2-600-27613



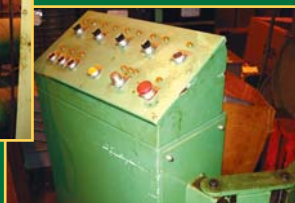
**1995 FURNACE LINE #4**

Sargeant & Wilbur, Inc., Brazing  
Heat Treat Furnace, Model  
AAG2412144, S/N 9403-M4-F, 2050  
Degrees F., Gas Fired, 4 Section  
Cool Down Section, Continuous  
Wire Mesh Conveyor, 20" Wide, w/  
Nitrogen Injection System



**WARCO STRAIGHT SIDE PRESS**

Straight Side Press, Model 200-2-72, 200 Ton  
Capacity, Double Crank, Mechanical, 12"  
Stroke, 72" x 42" Platen, S/N 61374



**CONTINENTAL CUTOFF LINE**

Auto Abrasive Auto Feed, Kiene Diesel  
Accessories Tubing Cutoff Line, S/N 35-31952  
This is like new with extremely low hours.



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confidential consultation.**



**ALMCO DIVISION, KING-SEELY  
THERMOS CO. CLEANING SYSTEM**

Model TF-4242, Drawing #SK27496-4, Complete with Fan, Pumps, Blowers,  
Motors, Piping and Connections, Wiring and Controls  
1 - Load Conveyor, Steel Belt Type, 12" Wide, 2" High Steel Flights, 6" on Center,  
Chain Drive by Fractional HP Motor  
1 Feed Hopper 4 1/2 x 2 1/2 x 3" High  
1 - Wash Barrel, Model TF4232, S/N 108403  
1 - Drag-out Conveyor, Steel Belt, 18" Wide x 8', Steel Flights 14" on Center,  
1 Heating Solution Tank System, Model AC2-DAW  
1 - Dryer Conveyor, Steel Mesh Belt Type, 18" Wide  
1 - Dryer, Model FD18-102E, S/N 118406  
1 - Filtration Unit Pump  
2 - Heaters



**1994 SILENT HOIST  
30,000 LB. FORK LIFT**

Model FKS13, 30,000# Capacity,  
FP-SS Side Shift Attachment, Hard  
Tire, Dbl. LP Tank, R.O.P.S.,  
S/N 69811



**SIDE SHIFT ATTACHMENT**