



**HARDINGE HLV SUPER PRECISION TOOL ROOM LATHE**

**ON-LINE BIDDING INSTRUCTIONS**

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**ALL ON-LINE BIDS ARE SUBJECT TO A 13% BUYER'S PREMIUM, CASH OR CHECK. 16% BUYERS PREMIUM IF PAID BY MASTERCARD OR VISA**

**MISCELLANEOUS EQUIPMENT:**

1994 INFA BLAST Glass Bead Cabinet, Model MF1-3624, S/N 87-1208

Several KOBALT Roll Around Toolboxes

**SAWING EQUIPMENT:**

KALAMAZOO Horizontal Metal Cutting Band Saw, Model H9A, 9" x 16"

DELTA Vertical Band Saw, S/N 93-56-32

**PLANT SERVICING EQUIPMENT:**

1999 SULLAIR Air Compressor, Model LS10-25H AC, w/Dryer, Rotary Screw, 125 PSI, 25 HP, Sullube32 Lubrication System, S/N 003-113818

HYDRO POWER 7 HP Air Compressor, Model 'Classic Series', S/N TF000821VA

CAMPBELL HAUSFIELD 5 HP Vertical Air Compressor, 80 Ga. Receiving Tank

KOBALT 1.3 HP Air Compressor, w/22 Ga. Receiving Tank, 155 PSI

Miscellaneous Cabinets, Stainless Steel Rolling Worktables w/FORMICA Tops, 50" Pro-Standard Shop Fans, Sanders, Hand Tools

**QUALITY CONTROL EQUIPMENT:**

JONES & LAMSON 30" Optical Comparator, Model FC-30, 6" x 30" Table Working Surface, 8" Horizontal Table Travel, 5" Vertical Table Travel, 1 3/8" Focus Range, 30" Screen Projection, Roller Way Table, Power Elevation, Mercury Arc Lamp, Lens Slide, 10X, 20X Lenses, (1) Pair Of Centers, Micrometer Adjustments, w/ Parts Reflection Attachment and Rapid Screw Handle, S/N E-22365

STARRET 14" Optical Comparator, Model 'SIGMA' HB350, w/Stand & Quadra-Check 2000 Controls, S/N 1490

SERIES TWENTY 14" Optical Comparator, Model 29GM/2, S/N GS142715-1084

1990 Rockwell Hardness Tester

2005 JONES & LAMSON 30" Optical Comparator

Lg. Qty. Of Quality Control Equipment: (I.E. Digital Calipers, Height Gages, Granite Surface Plates, Gage Blocks, Etc.)

UNIDEX Surface Plate Center T-Slot Attachment

**OFFICE EQUIPMENT & FURNISHINGS:**

Lg. Qty. Various Dell Lap Tops, Desktop PC's, Office Furniture, Printers, Conference Tables, & Chairs, Office Partitions, Projectors, Network Hubs, Etc.



**2003 HOBART MIG WELDER**



**CAMPBELL HAUSFIELD 5 HP AIR COMPRESSOR**



**DELTA VERTICAL BAND SAW**



**KOBALT 1.3 HP AIR COMPRESSOR**



**VARIOUS QUALITY CONTROL**

**IMPORTANT INFORMATION**

**SALE LOCATION:** 2730 Independence Drive, Fort Wayne, IN 46808

**DATE & TIME:** The Auction will begin promptly at 10:00 AM (EST) on Wednesday, May 2nd.

**PREVIEW INSPECTION:** The items will be available for advance inspection from 9:00 AM - 5:00 PM (EST) on Tuesday, May 1st.

**TERMS OF SALE:** A 10% Buyer's Premium will be charged on all purchases. A 13% Buyers' Premium will be charged if using MasterCard or Visa. For On-Line Auction Terms, please visit [bidspotter.com](http://bidspotter.com). All bidders must register and provide proper identification. All items are sold "as is, where is" and must be paid for IN FULL, in CASH OR CHECK, accompanied by A LETTER FROM THE PAYOR'S BANK GUARANTEEING UNQUALIFIED PAYMENT TO CHARLESTON AUCTIONS for this sale.

**REMOVAL:** No items will be removed without proof of payment. Sale day removal from conclusion of sale until 6 PM. **Removal times will be from 9:00 AM to 5:00 PM Local Time on May 3rd, 4th & 5th.** Lots not paid for and/or removed within the time allowed may be resold at public or private sale without further notice, and any deficiency, together with all expenses and charge of resale, will be charged to the defaulting purchaser. Your stamped paid receipt must be shown to checkout supervision prior to removal. **Although checkout supervision will be provided, the auction company and sellers are not liable for lost or stolen items purchased at the sale.**

**NOTE:** While all information contained in this brochure and other advertising has been obtained from sources deemed reliable, neither the auction company, seller nor publisher shall be liable for any errors or for the correctness of descriptions. All purchases are made "as is, where is" based entirely on the personal inspection and/or opinion of the purchaser and without warranty or guarantee of any kind. Statements made sale day take precedence over printed matter.

**Charleston Auctions Reserves the right to reschedule due to inclement weather. Some items subject to pre sale.**



433 Council Drive, Fort Wayne, Indiana 46825

**Precision Medical Grinding Facility Closing**

*Sale Location:* 2730 Independence Drive Fort Wayne, IN 46808

**WEDNESDAY, May 2nd - 10 A.M. Local Time**  
*Preview Inspection:* Tuesday, May 1st 9:00 AM-5:00 PM

MAY						
SUN	MON	TUE	WED	THU	FRI	SAT
		1	2	3	4	5
6	7	8	9	10	11	12
13	14	15	16	17	18	19
20	21	22	23	24	25	26
27	28	29	30	31		

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# AUCTION

Precision Medical Grinding Facility Closing

**CUTTING SOLUTIONS, INC.**

**CUTTING SOLUTIONS • 2730 INDEPENDENCE DRIVE, FORT WAYNE, IN 46808**



**2004 STAR 5 AXIS CNC GRINDER**



**2003 DAEWOO 7-AXIS HORIZONTAL TURNING CENTER**



**2005 STAR 5-AXIS CNC GRINDER**



**2004 HAAS VF3 VERTICAL MACHINING CENTER**

# AUCTION



**KALAMAZOO HORIZONTAL BAND SAW**



**1999 SULLAIR AIR COMPRESSOR, MODEL LS10-25H**



**2000 YALE 8,000 LB. ELECTRIC FORK TRUCK**



**T.C.M. 5,000 LB. FORK LIFT**



**2000 YALE 5,000 LB. ELECTRIC FORK LIFT**



**1998 HYSTER 10,000 LB. ELECTRIC FORK TRUCK**

**WEDNESDAY, MAY 2ND • 10 AM LOCAL TIME**

**Preview Inspection: Tuesday, May 1st - 9:00 AM - 5:00 PM**

**Auctioneers:** Robert Charleston AU01042047, Chad Olson AU10400029, Company AC68900001

**433 Council Drive**  
**Fort Wayne, Indiana 46825**  
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2003 DAWOO 7-AXIS HORIZONTAL TURNING CENTER



2004 HAAS MINI MILL



2003 LNS SUPER HYDRO BAR

**CNC EQUIPMENT:**

2005 STAR SU 5-Axis CNC Grinder, Model PTG-4, S/N 410, Single End Direct Drive 20 HP Grinding Spindle w/Auto HSK 100mm Max. Work piece Diameter, 530mm Max. Work piece Length, X - 300mm, Y - 285mm, Z - 500mm, Med Tools Pkg. 4 Station Wheel Changer

2004 Turbo Separator Model CH-9620 Type VD144603, No. 46033970 (Turbo T14-2-264) Coolant System

2004 STAR SU 5-Axis CNC Grinder, Model ETG Plus, S/N 308, 100mm Max. Work piece Diameter, Max. Work piece Length 530mm, X - 300mm, Y - 220mm, Z - 350mm, HEIDENHAIN Glass Scales on Linear Axis, CNC High-Speed Servo Positioning & Linear Rail System, Mist Collector, Automatic Part Probing System, Automatic Lubrication System, HSK Quick Release Grinding Wheel Pack, 10 HP Grinding Spindle, Med Tools Pkg. 4 Station Wheel Changer

2003 DAEWOO 7-Axis Horizontal Turning Center, Model 'PUMA' 2000SY, S/N P200SY0132, 8 1/4" Chuck Size, 2 1/2" Bar Capacity, 23.6" Swing Over Bed, 21.6" Swing Over Carriage, 13" Max. Turning Diameter, 20" Max. Turning Length, 20 HP Spindle Motor, 50-50,000 RPM Spindle Speed, 60-60,000 RPM Sub Spindle Speed, 60-60,000 RPM Rotary Tool, 12 Position Automatic Tool Changer, X-Axis Rapid Transverse 788ipm, Z-Axis Rapid Transverse 945ipm, Y-Axis Rapid Transverse 295ipm, FX 900 Filter Mist System, Fanuc Series 18i-T Controls, Turbo Chip Conveyor System

2004 HAAS VF-3 Vertical Machining Center, Model VF-3, S/N 37165, 40" x 20" x 25" Travels, 10,000 RPM, 24 Position Side Mount Automatic Tool Changer, 4th Axis Part Probe, Center Attachment, Through Spindle Coolant System, Tool Pre setter, High Pressure Coolant, Ethernet, USB, 3.5 Floppy Access, Visual Quick Code Software

2004 HAAS 'Super Mini' Mill, Model 'Super Mini', S/N 38488, 5AXIS, 10,000 RPM Spindle, Visual Quick Code Probing Software, High Pressure Coolant, Haas Rotary 4th Axis Part Probe, Center Attachment

2003 LNS Super Hydrobar Hydrodynamic Manual Load Gatlin Type Bar Feed System, Model 6.45 HS-5.2, 6 Tube Model, S/N 42439

Lg. Qty. Of CAT 40 Tool Holders & Tooling

Lg. Qty. Various Perishable Tooling (IE: Endmills, Carbides, Cutters, Reamers, Broaches, Drills, Etc.)

Lg. Qty. Machine Tooling (IE: Machine Vises, Indexers, Radius Dresses, Surface Plates, Fixtures, Etc.)

**GRINDING & BUFFING MACHINES:**

K.O. LEE Universal Grinder, Model BA960, S/N 7142-5-60, Multi-Speed Universal Grinding Head

K.O. LEE O.D. Grinder, Model B2062H, S/N 25283-VM, B955HD Heavy Duty Grinding Head

CINCINNATI MILACRON #2 Tool Cutter Grinder, Model 1671028, S/N 39586-85-06-06

HYBCO Cam Relief Grinder, Model 2100-SB, w/1996 Upgrade and On Grinder Comparator, S/N RF-1168

SUMMIT 14" Tool Cutter Grinder

LEBLOND MAKINO #2 Tool & Cutter Grinder

(2) DUMORE 1 HP Hand Grinders, Model 7X-350-0037, S/N 32580



STARRETT OPTICAL COMPARATOR



SUMMIT 14" TOOL CUTTER GRINDER



KO LEE TOOL CUTTER GRINDER



CINCINNATI MILACRON #2 TOOL CUTTER GRINDER



2005 EZ-EE-FLEX PLASTIC 18" x 24" EZ SKIN PACKAGING MACHINE



HAAS INDEX HEAD ON MINI MILL



HAAS INDEX HEAD ON VF3



BROWN & SHARPE 'Micro Master' Surface Grinder, Model 1224, 12" x 24" Capacity, S/N 523-1224-232

BOYER-SCHULTZ Surface Grinder, Model 2A618

GALLMEYER LIVINGSTON Drill Grinder

PORTER CABLE Belt Grinder, Model G4, S/N 7675

CINCINNATI O.D. Grinder, Model 442B5KN-4, S/N MA696-7607

CINCINNATI MONOSET Tool Cutter Grinder, Model HT, S/N 4898A0185-0662

2003 BALDOR 7 HP Polisher, w/Auto Tensioner

**MILLING & DRILLING MACHINES:**

BRIDGEPORT Vertical Milling Machine, Model 'Series I', 2 HP, 9" x 42" Table Size, w/SONY Digital Readout, One Shot Lubrication System, Chrome Plated Ways

(3) WALKER TURNER Bench Type Drill Presses

**LATHES:**

HARDINGE HLV Super Precision Tool Room (Second Operation) Lathe, w/Auto Threader, w/HARDINGE Model CT-A Part Threader Attachment

SOUTHBEND Precision Lathe, Catalog No. CL 187RB, 4 1/2" Bed Length

**WELDING:**

2003 HOBART Mig Welder, Model 'Handler' 175, 10' H-10 Mig Welding Gun, S/N LC505189

**MATERIAL HANDLING EQUIPMENT:**

1998 HYSTER 10,000 Lb. Electric Fork Lift, Cushion Tire, 2-Stage Mast, Side Shift

2000 YALE 8,000 Lb. Electric Fork Lift, Cushion Tire, 2-Stage, Side Shift

2000 YALE 5,000 Lb. Electric Fork Lift, Cushion Tire, Triple Mast, Side Shift

T.C.M. 5,000 Lb. Fork Lift, Triple Mast, Side Shift, LP Gas, Cushion Tire

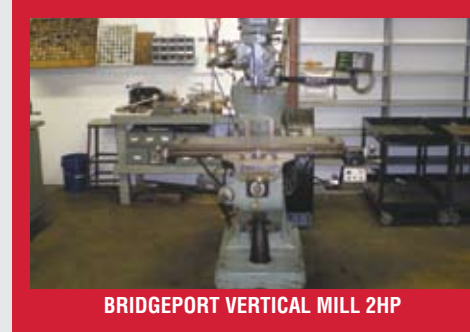
TOYOTA TCM Fork Lift, Model FCG 15N5, 3,000 Lb. Capacity, LP, 171" Lift Height, Triple Stage, Solid Tires. S/N 3320984

2005 EZ-EE-FLEX Plastic 18" x 24" EZ Skin Packaging Machine, w/Hot Wire Cutoff, Polyolefin or Polyethylene Shrink Film

Lg. Qty of Raw Materials Storage Racks, Roll Around Material Carts, Shelving, Worktables and Benches



LG QTY OF SUPPORT AND SECONDARY MACHINE TOOLING



BRIDGEPORT VERTICAL MILL 2HP



CINCINNATI OD GRINDER



LOCATED ON 2.19 ACRES

Great Investment Opportunity!

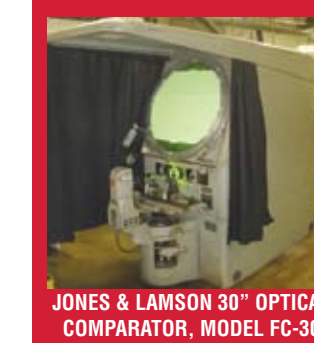
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**BUILDING INFORMATION:**

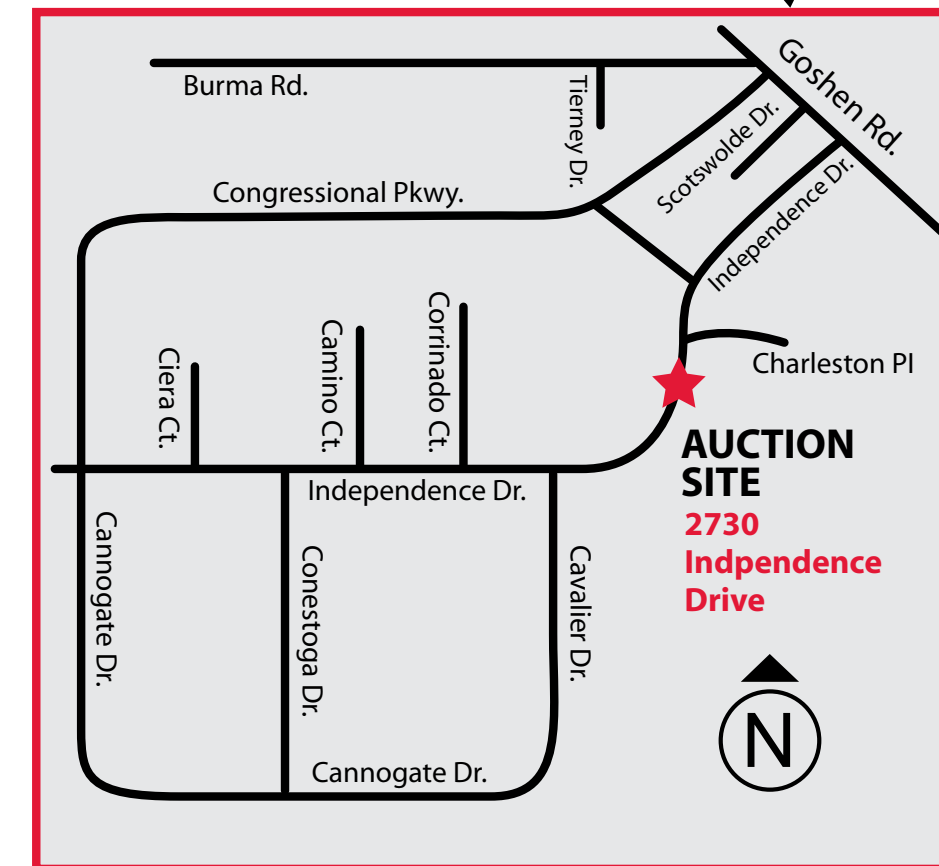
Built 1985 • Located on 2.19 Acres  
8,000 Square Feet Total w/1,600 Square Feet of Office Space  
(1) Ground Level w/Dock • (1) Truck Well  
Concrete Slab • Sheet Metal Roof  
(1) Level w/12' Ceiling Height  
General Commercial Steel Industrial Building  
Address: 2730 Independence Drive, Fort Wayne, IN 46808



HYBCO CAM RELIEF GRINDER



JONES & LAMSON 30" OPTICAL COMPARATOR, MODEL FC-30



Charleston PI  
**AUCTION SITE**  
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BROWN & SHARPE SURFACE GRINDER



CINCINNATI MILACRON #2 TOOL CUTTER GRINDER



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